

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
 QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
 OR ASTM B211 OR ASTM B221
 REF DART SPEC M6061T6B
 OR
 2024-T3/T3510/T3511 ALUMINUM ANGLE
 PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165
 REF DART SPEC M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
 OF 0.010 ±0.005 IN THIS LOCATION WITH TOOL TIP
 RADIUS OF 0.015 ±0.005
- 7) WEIGHT: 0.14 lbs
- 8) REPACES GENEVA P/N G13013-3

D4855-1 ANTENNA BRACKET

RELEASED
 2013-07-16

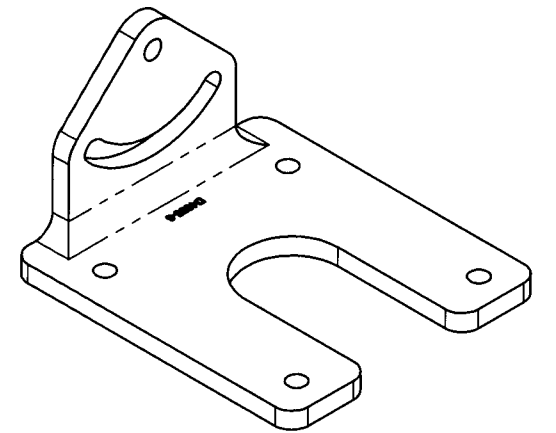
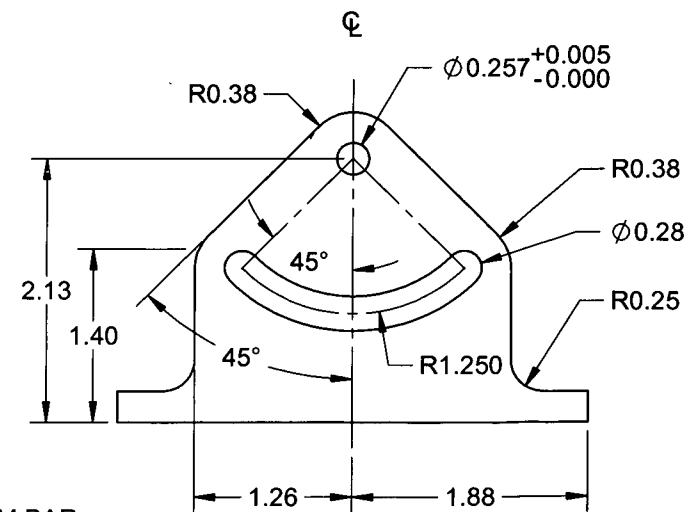
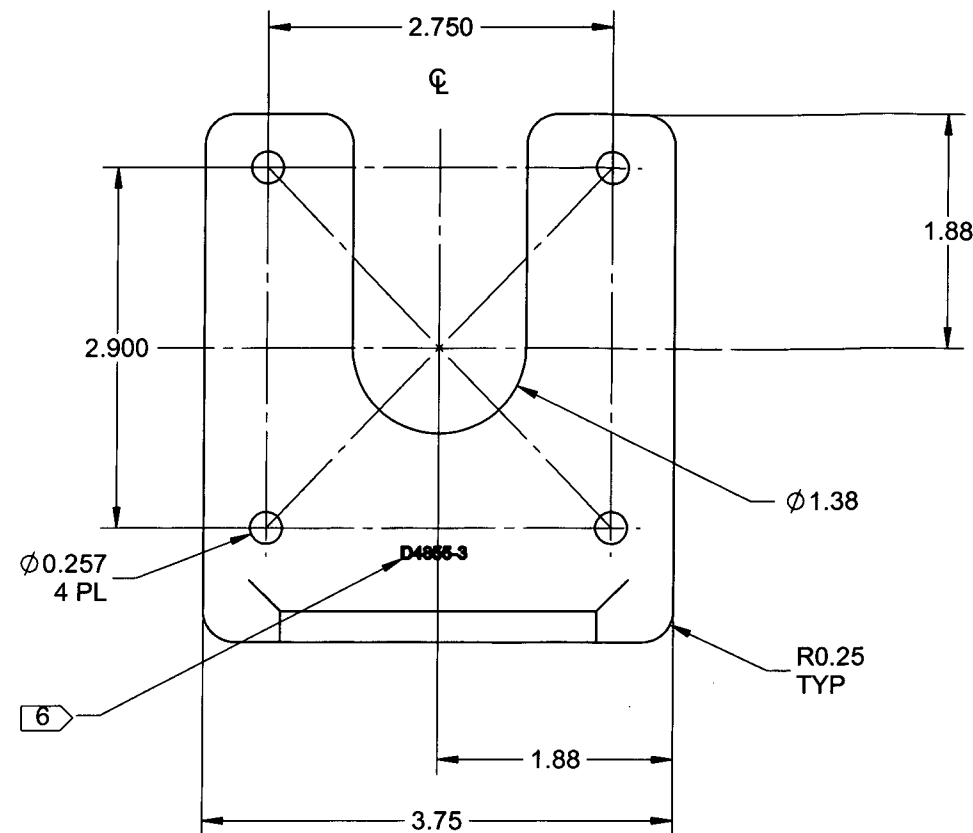
A	NEW ISSUE	BY	13.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.05.15		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4855** REV. A
 SHEET 1 OF 2

TITLE **ANTENNA BRACKET** SCALE NTS

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- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
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2024-T3/T3510/T3511 ALUMINUM ANGLE
PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165
REF DART SPEC M2024T3A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.15 lbs

D4855-3 ANTENNA BRACKET

DESIGN	03	DART AEROSPACE LTD	
DRAWN	03	HAWKESBURY, ONTARIO, CANADA	
CHECKED	03	DRAWING NO.	REV. A
MFG. APPR.	03	D4855	SHEET 2 OF 2
APPROVED	03	TITLE	SCALE
DE APPR.	03	ANTENNA BRACKET	NTS
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